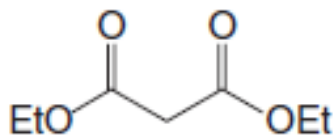


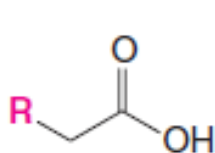
## Synthesis of Substituted Acetic Acids: The Malonic Ester Synthesis

A useful counterpart of the acetoacetic ester synthesis—one that allows the synthesis of *mono-* and *disubstituted acetic acids*—is called the **malonic ester synthesis**. The starting compound is the diester of a  $\beta$ -dicarboxylic acid, called a malonic ester. The most commonly used malonic ester is diethyl malonate.

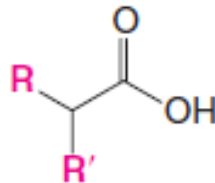


Diethyl malonate (a  $\beta$ -dicarboxylic acid ester)

The malonic ester synthesis is a useful method for preparing mono- and dialkylacetic acids:

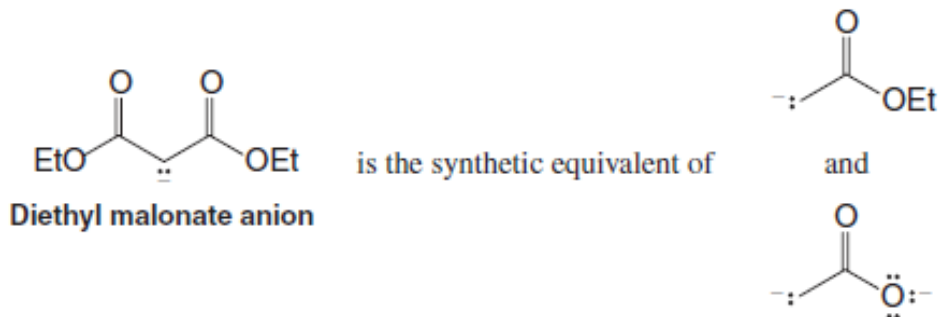


A monoalkylacetic acid



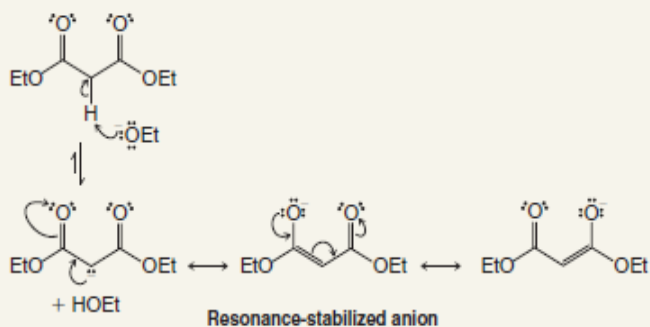
A dialkylacetic acid

Thus, the malonic ester synthesis provides us with a synthetic equivalent of an ester enolate of acetic acid or acetic acid dianion.

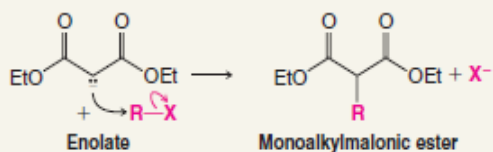


# The Malonic Ester Synthesis of Substituted Acetic Acids:

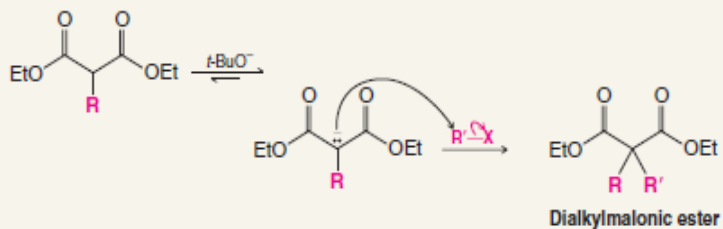
Step 1 Diethyl malonate, the starting compound, forms a relatively stable enolate:



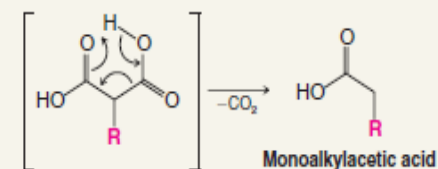
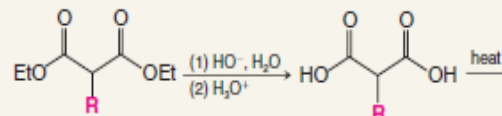
Step 2 This enolate can be alkylated in an  $S_N2$  reaction,



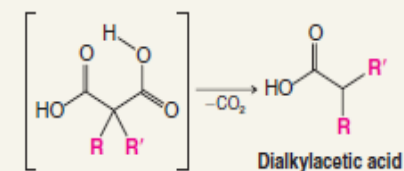
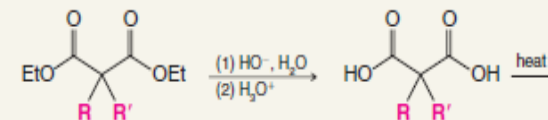
and the product can be alkylated again if our synthesis requires it:



Step 3 The mono- or dialkylmalonic ester can then be hydrolyzed to a mono- or dialkylmalonic acid, and substituted malonic acids decarboxylate readily. Decarboxylation gives a mono- or disubstituted acetic acid:

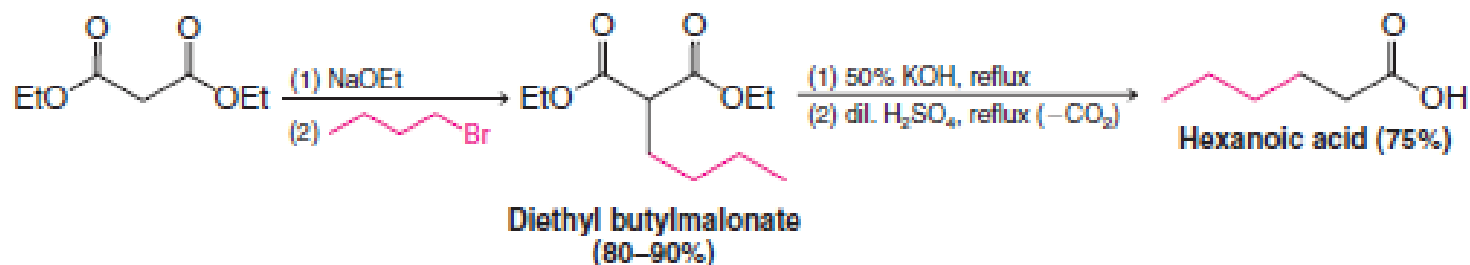


or after dialkylation,

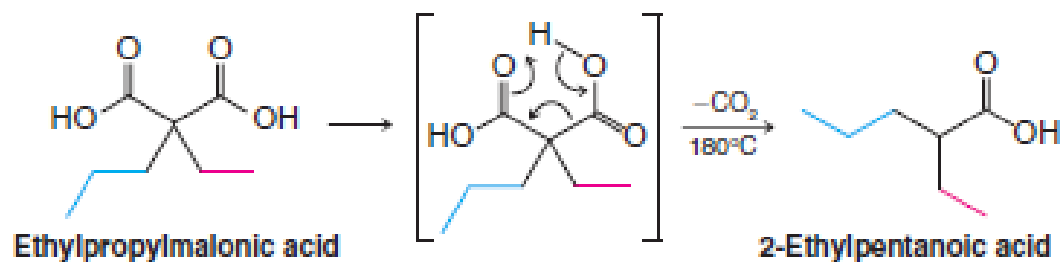
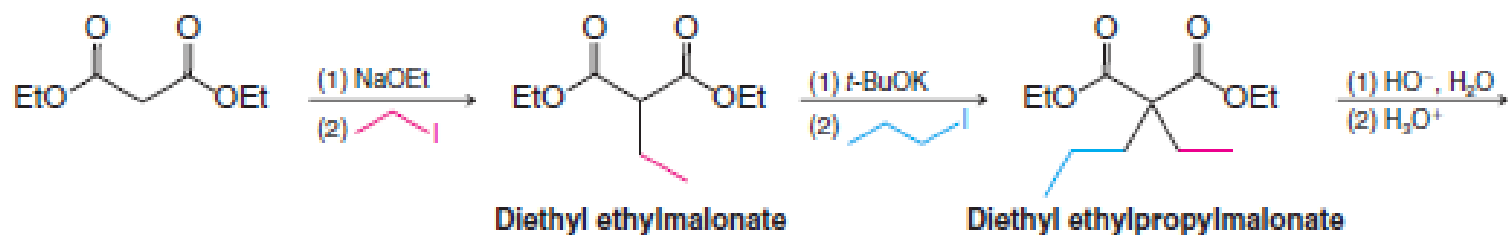


## Examples:

### *A Malonic Ester Synthesis of Hexanoic Acid*

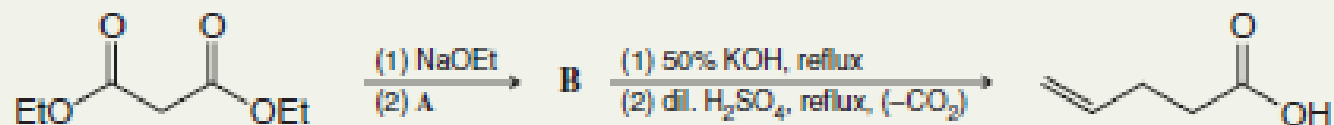


### *A Malonic Ester Synthesis of 2-Ethylpentanoic Acid*



Problem:

Provide structures for compounds **A** and **B** in the following synthesis.

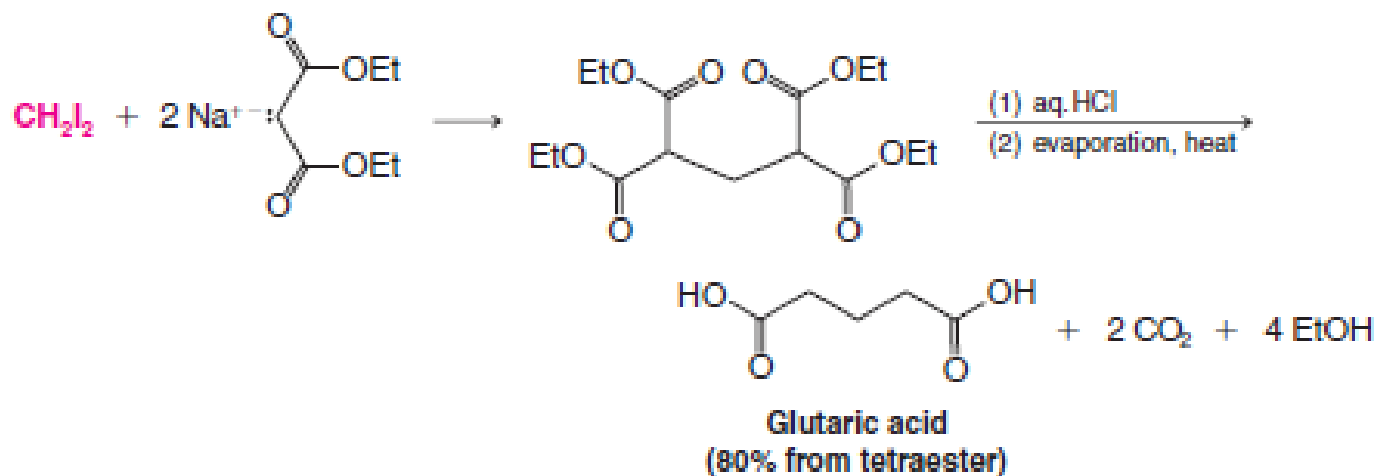


ANSWER

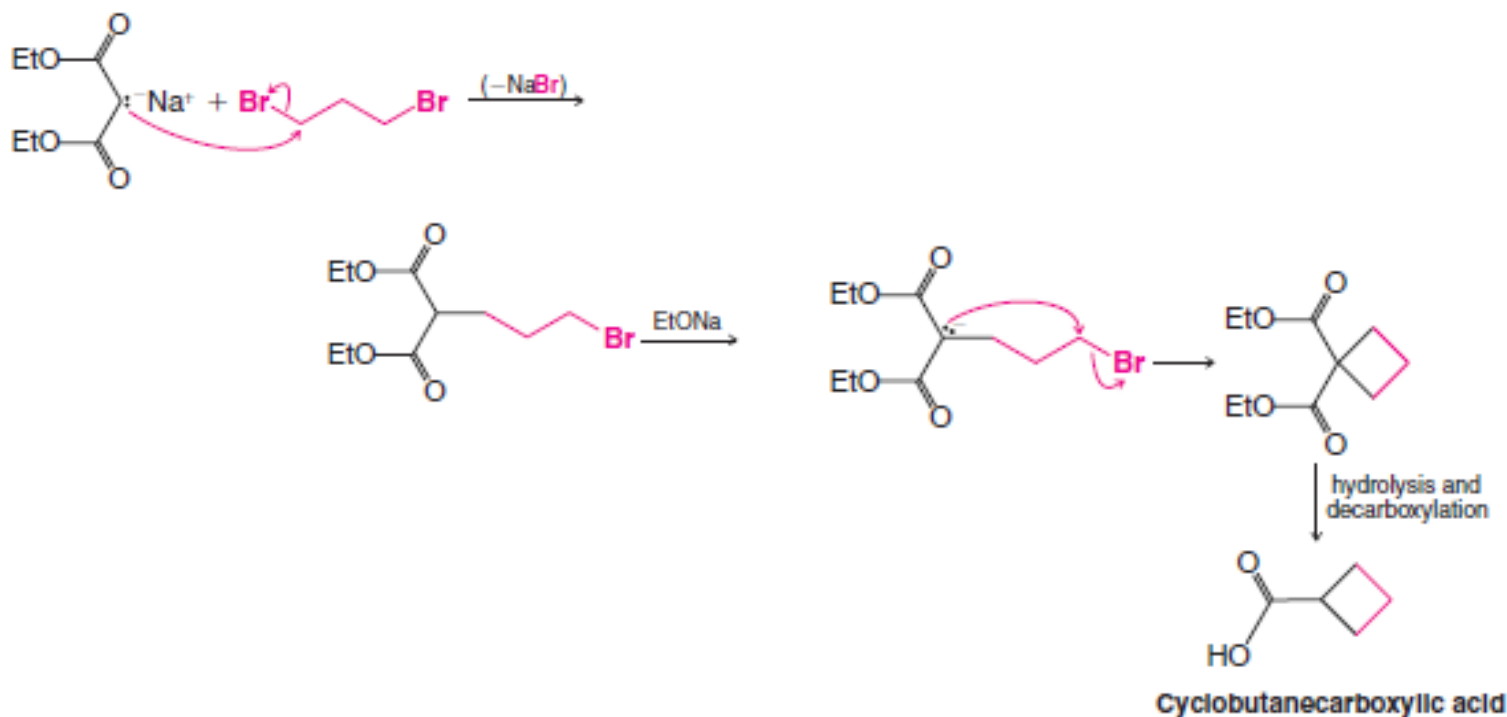


Two variations of the malonic ester synthesis make use of dihaloalkanes. In the first of these, two molar equivalents of sodiomalonic ester are allowed to react with a dihaloalkane.

Two consecutive alkylations occur, giving a tetraester; hydrolysis and decarboxylation of the tetraester yield a dicarboxylic acid. An example is the synthesis of glutaric acid:

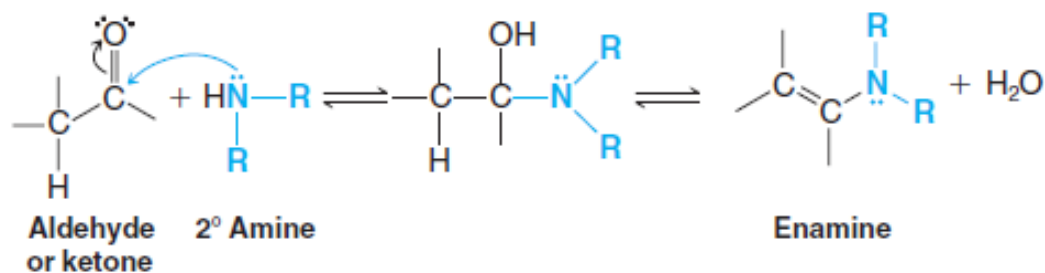


In a second variation, one molar equivalent of sodiomalonic ester is allowed to react with one molar equivalent of a dihaloalkane. This reaction gives a haloalkylmalonic ester, which, when treated with sodium ethoxide, undergoes an internal alkylation reaction. This method has been used to prepare three-, four-, five-, and six-membered rings. An example is the synthesis of cyclobutanecarboxylic acid:



## Synthesis of Enamines: Stork Enamine Reactions

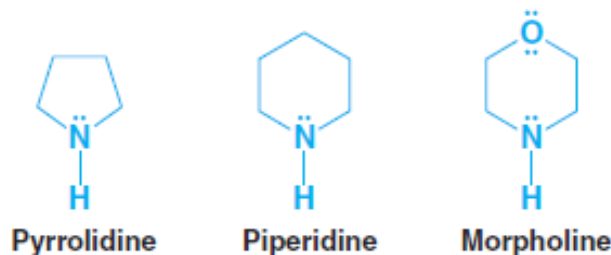
Aldehydes and ketones react with secondary amines to form compounds called **enamines**. The general reaction for enamine formation can be written as follows:

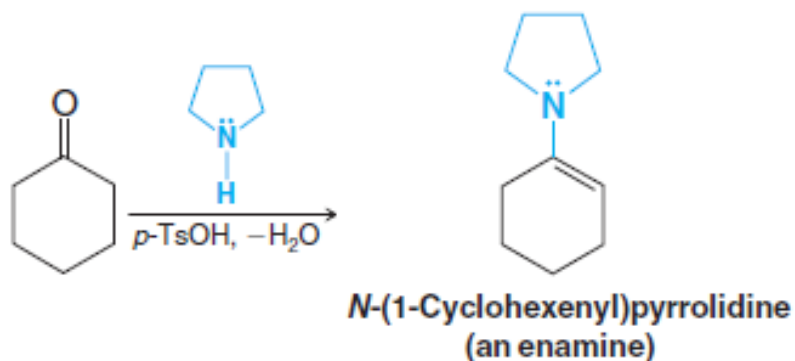


Since enamine formation requires the loss of a molecule of water, enamine preparations are usually carried out in a way that allows water to be removed as an azeotrope or by a drying agent. This removal of water drives the reversible reaction to completion.

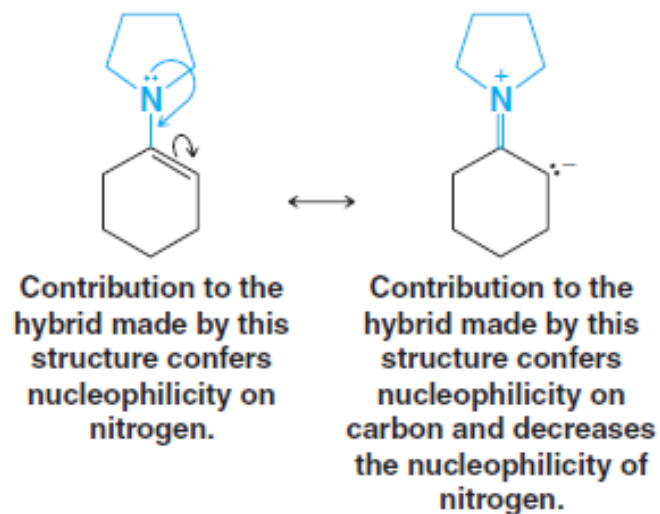
Enamine formation is also catalyzed by the presence of a trace of an acid.

The secondary amines most commonly used to prepare enamines are cyclic amines such as pyrrolidine, piperidine, and morpholine:



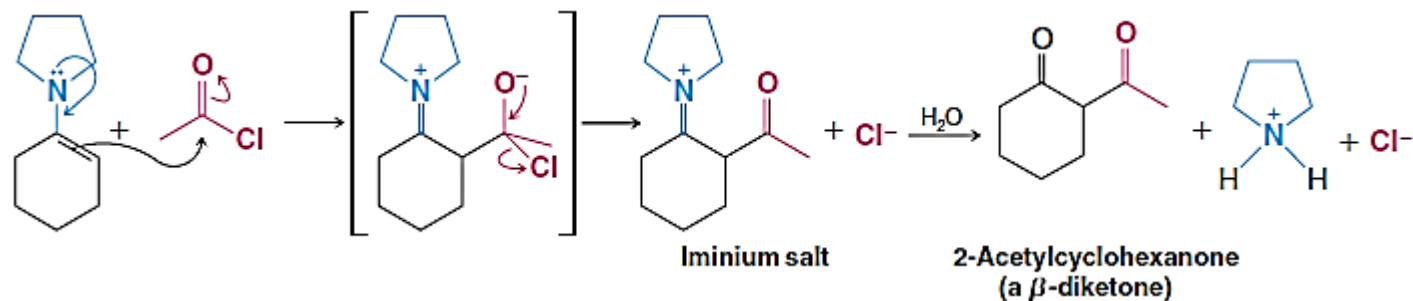


Enamines are good **nucleophiles**. Examination of the resonance structures that follow show that we should expect enamines to have both a nucleophilic nitrogen and a *nucleophilic carbon*.

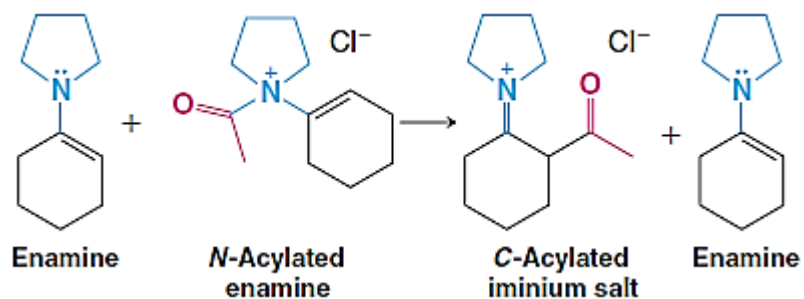




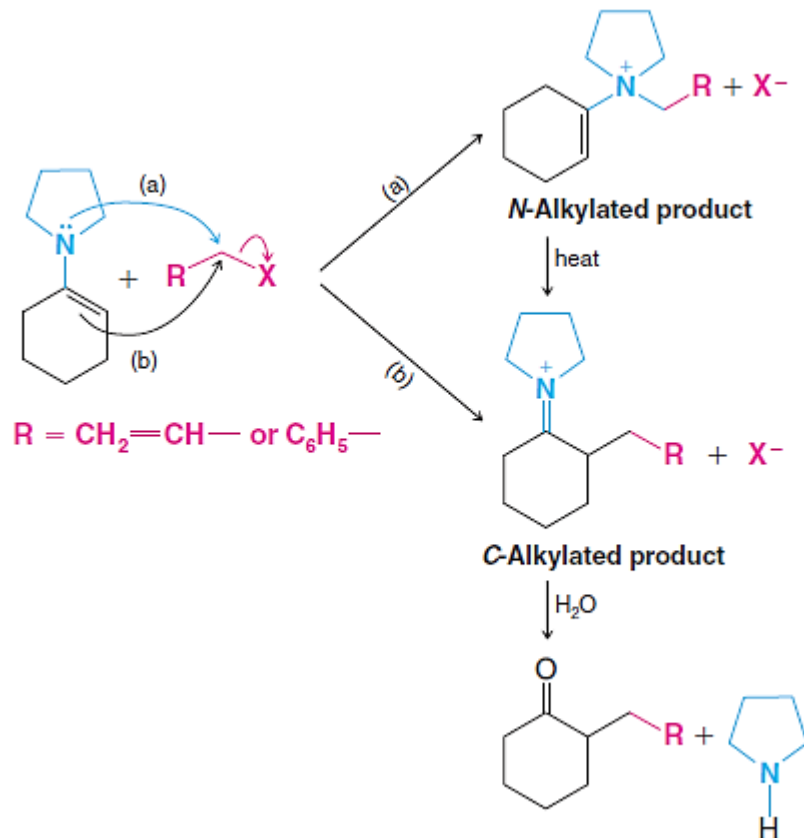
## Enamines are the synthetic equivalents of aldehyde and ketone enolates



Although *N*-acylation may occur in this synthesis, the *N*-acyl product is unstable and can act as an acylating agent itself. As a consequence, the yields of *C*-acylated products are generally high.:

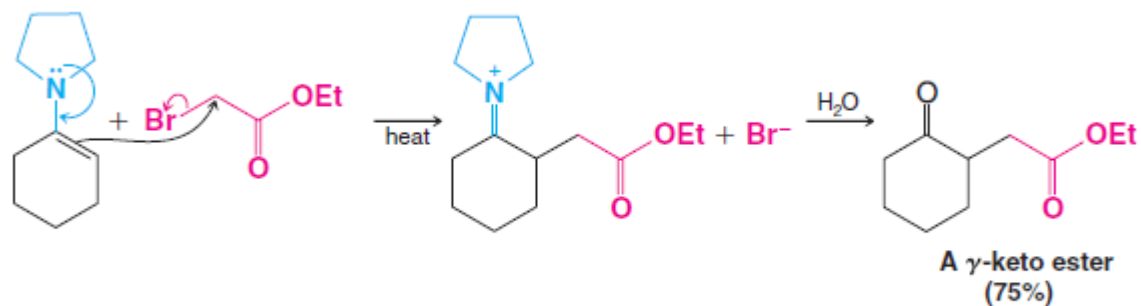


Enamines can be alkylated as well as acylated. Although alkylation may lead to the formation of a considerable amount of *N*-alkylated product, heating the *N*-alkylated product often converts it to a *C*-alkyl compound. This rearrangement is particularly favored when the alkyl halide is an allylic halide, benzylic halide, or  $\alpha$ -haloacetic ester:

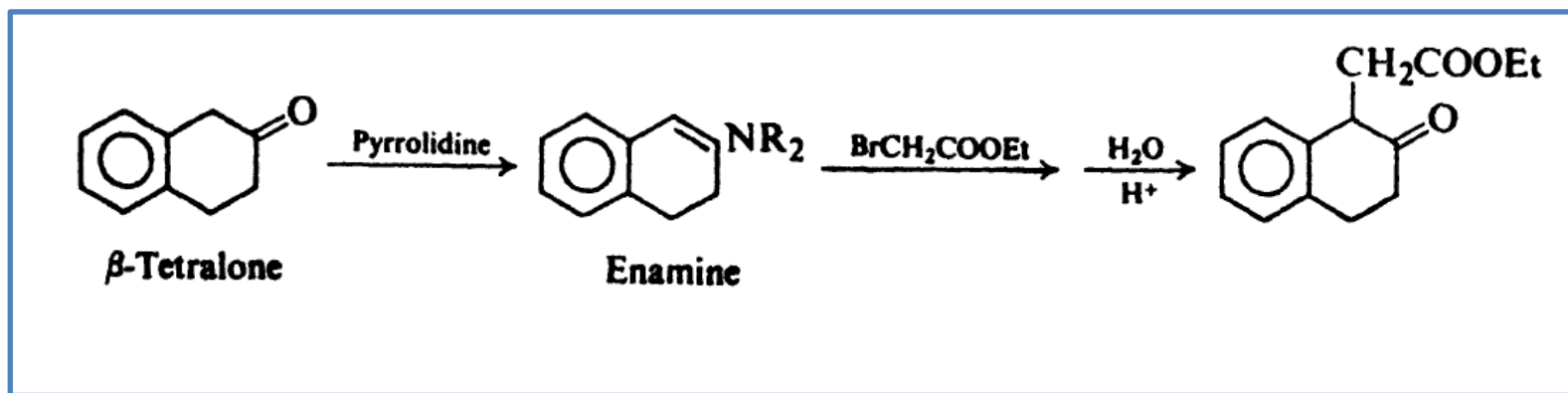
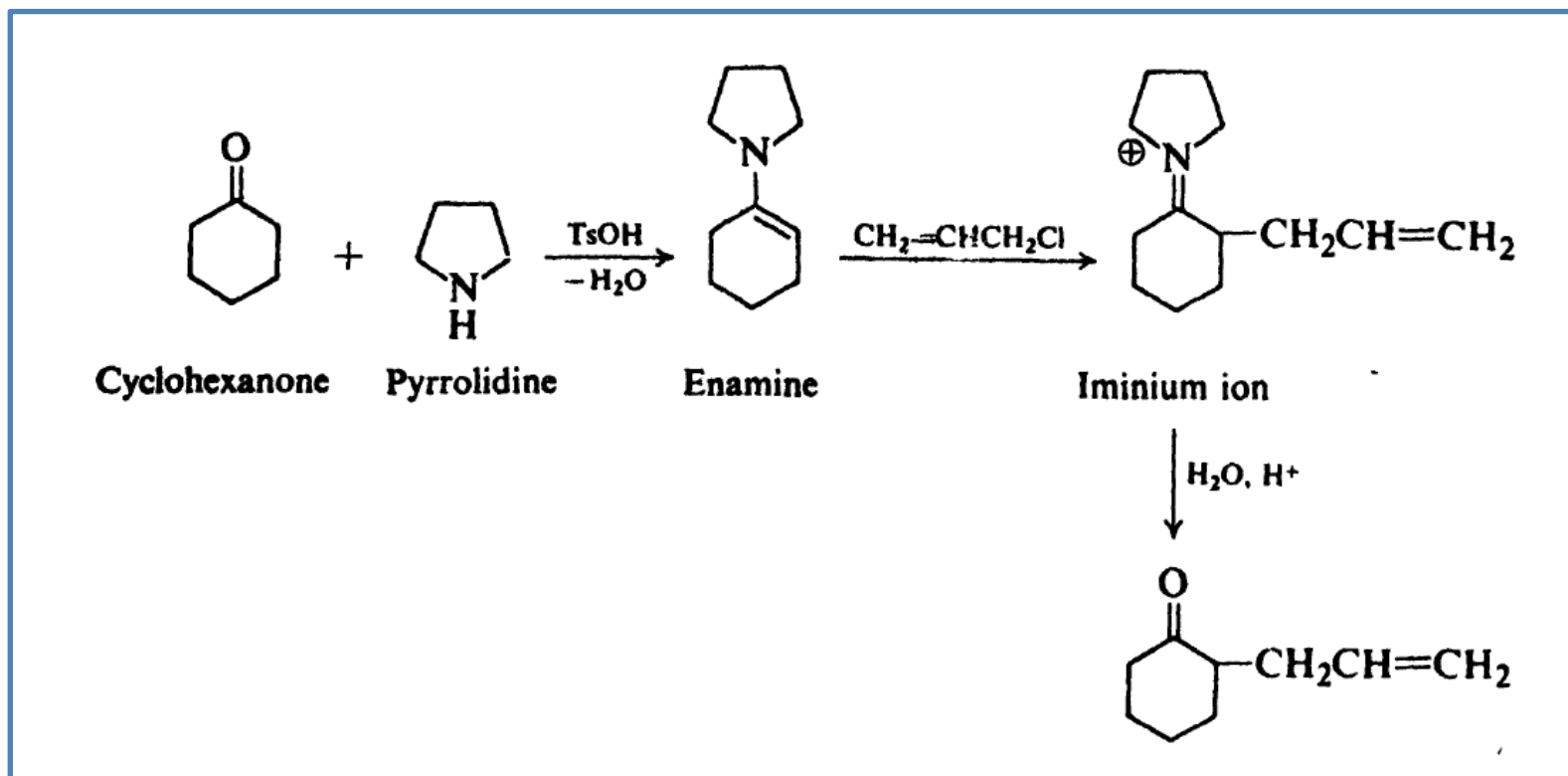


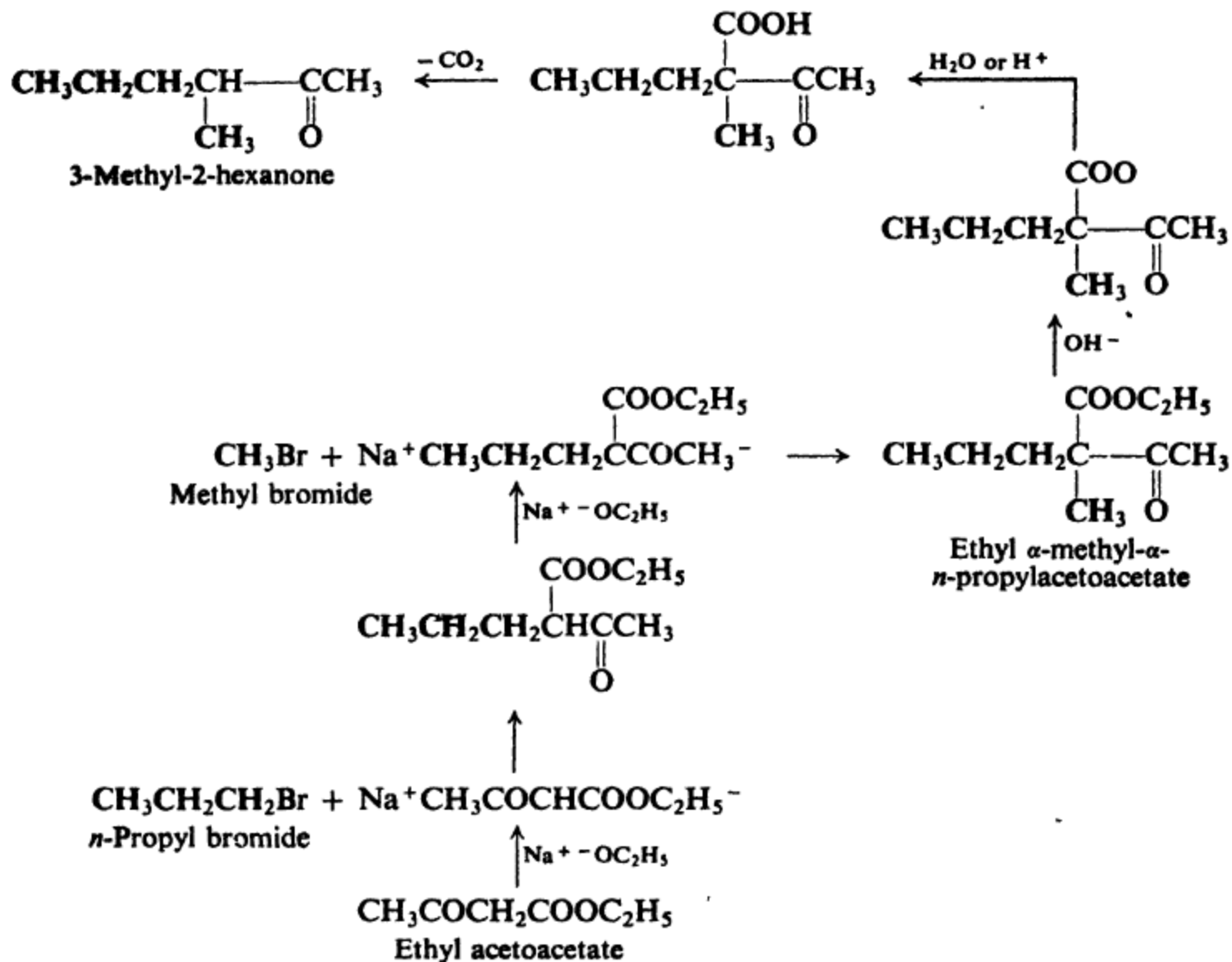
Enamine alkylations are SN2 reactions; therefore, when we choose our alkylating agents, we are usually restricted to the use of methyl, primary, allylic, and benzylic halides.

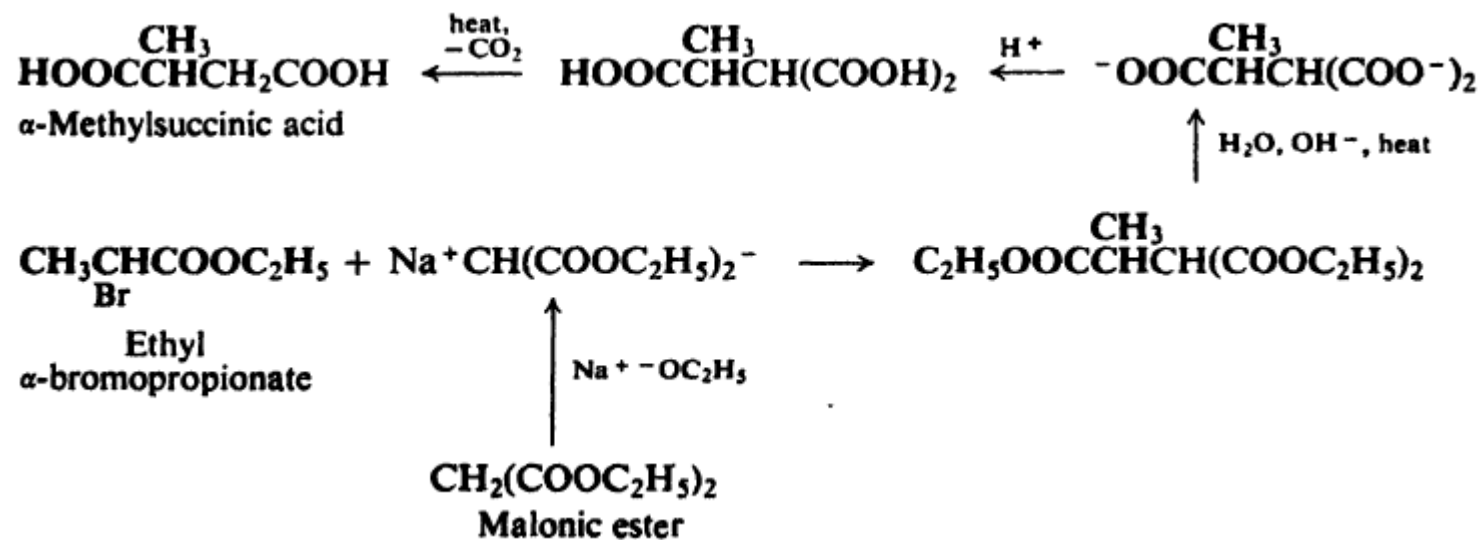
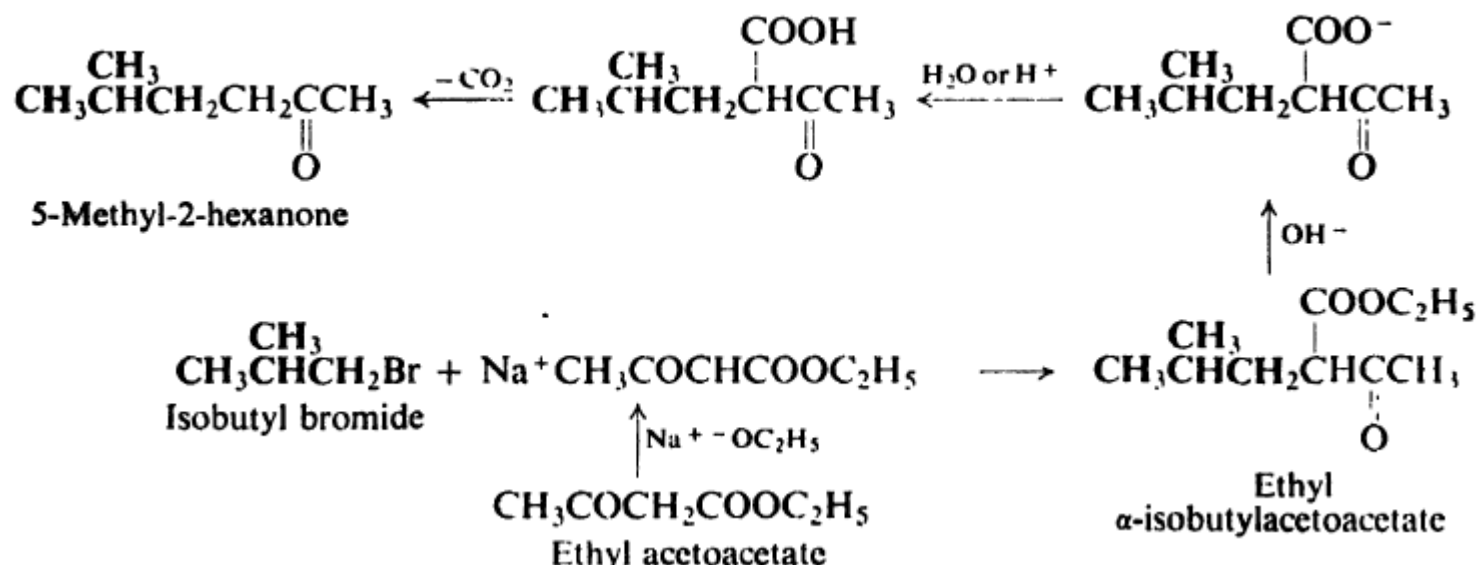
$\alpha$ -Halo esters can also be used as the alkylating agents, and this reaction provides a convenient synthesis of  $\gamma$ -keto esters:

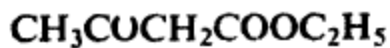


Examples:

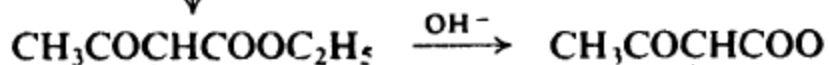
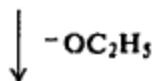








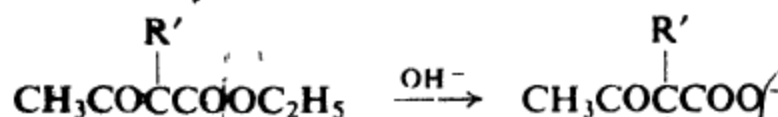
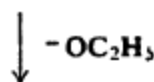
Acetoacetic ester



R

R

Monoalkylacetoacetic ester



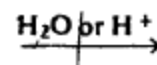
R'

R'

R

R

Dialkylacetoacetic ester

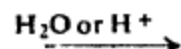


R'

R



A disubstituted acetone



R



A monosubstituted acetone

